

TALAT Lecture 2301

Design of Members

Shear Force

Example 6.1 – 6.6 : Shear resistance of webs without and with stiffeners

11 pages

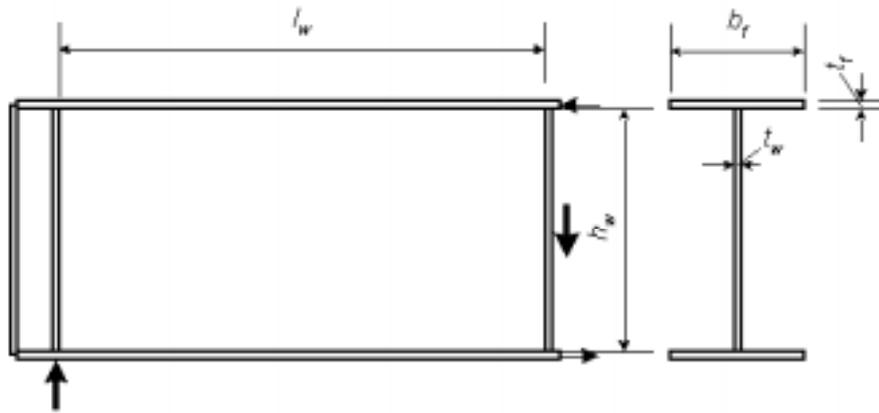
Advanced Level

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Date of Issue: 1999

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Example 6.1 - 6.6 Shear resistance of webs without and with stiffeners



Dimensions and strength of material

Data input in highlighted regions

Web depth

$$h_w := 2000 \cdot \text{mm}$$

$$\text{MPa} \equiv 1000000 \cdot \text{Pa}$$

Web thickness

$$t_w := 15 \cdot \text{mm}$$

$$\text{kN} \equiv 1000 \cdot \text{newton}$$

Total length of web panel

$$l_w := 4000 \cdot \text{mm}$$

$$\text{spv} \equiv 2.4 \cdot \frac{\text{kg}}{(0.1 \cdot \text{m})^3} \quad (\text{Mass})$$

0,2 proof strength of web plate material

$$f_{ow} := 355 \cdot \text{MPa}$$

Ultimate strength of web plate material

$$f_{uw} := 470 \cdot \text{MPa}$$

Elastic modulus

$$E := 70000 \cdot \text{MPa}$$

Partial coefficient

$$\gamma_{M1} = 1.1$$

Table 5.12

$$\eta := 0.4 + 0.2 \cdot \frac{f_{uw}}{f_{ow}}$$

$$\eta = 0.665$$

1) No intermediate stiffener

If "rigid end post" then $endpost = 1$ else $endpost = 0$

$$endpost := 1$$

Length of web panel

$$a := l_w$$

$$a = 4000 \cdot \text{mm}$$

$$\frac{a}{h_w} = 2$$

Ref. to Eurocode 9

$$(5.97) \quad k_{\tau} := \text{if} \left[\frac{a}{h_w} > 1.00, 5.34 + 4.00 \cdot \left(\frac{h_w}{a} \right)^2, 4.00 + 5.34 \cdot \left(\frac{h_w}{a} \right)^2 \right]$$

$$k_{\tau} = 6.34$$

$$(5.96) \quad \lambda_w := \frac{0.81}{\sqrt{k_{\tau}}} \cdot \frac{h_w}{t_w} \cdot \sqrt{\frac{f_{ow}}{E}}$$

$$\lambda_w = 3.055$$

$$\text{Table 5.12} \quad \rho_v := \text{if} \left(\lambda_w > 0.949, \frac{1.32}{1.66 + \lambda_w}, \frac{0.48}{\lambda_w} \right)$$

$$\rho_v = 0.28$$

$$\text{Table 5.12} \quad \rho_v := \text{if}(\rho_v > \eta, \eta, \rho_v)$$

$$\rho_v = 0.28$$

$$\text{Table 5.12} \quad \rho_v := \text{if} \left(endpost = 0, \text{if} \left(\rho_v > \frac{0.48}{\lambda_w}, \frac{0.48}{\lambda_w}, \rho_v \right), \rho_v \right)$$

$$\rho_v = 0.28$$

$$(5.95) \quad V_{w,Rd} := \rho_v \cdot f_{ow} \cdot h_w \cdot \frac{f_{ow}}{\gamma_{M1}}$$

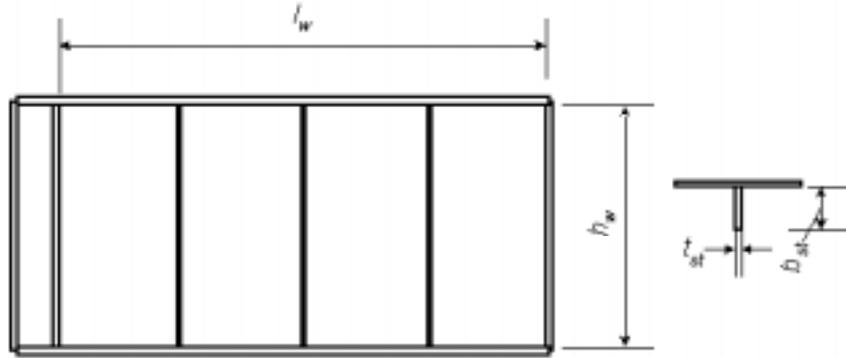
$$V_{w,Rd} = 2.711 \cdot 10^3 \cdot \text{kN}$$

$$\text{Weight of web} \quad Mass_1 := (h_w \cdot t_w \cdot l_w) \cdot \text{spv}$$

$$Mass_1 = 288 \text{ kg}$$

$$V_{Rd1} := V_{w,Rd}$$

2) Equally spaced flexible transverse stiffeners



If "rigid end post" then $endpost = 1$ else $endpost = 0$

$endpost := 1$

Number of stiffeners

$$n_{st} := 3$$

Single plate stiffener

$$t_{st} := 15 \cdot mm$$

$$b_{st} := 120 \cdot mm$$

$$\frac{b_{st}}{t_{st}} = 8$$

Whole web panel. Buckling of stiffener

Figure 5.21

$$A_{st} := t_{st} \cdot b_{st} + 30 \cdot t_w^2$$

$$A_{st} = 8.55 \cdot 10^3 \cdot mm^2$$

C.G.

$$e_{st} := \frac{t_{st} \cdot b_{st}^2}{2 \cdot A_{st}}$$

$$e_{st} = 12.632 \cdot mm$$

Second moment of area

$$I_{st} := \frac{t_{st} \cdot b_{st}^3}{3} - A_{st} \cdot e_{st}^2$$

$$I_{st} = 7.276 \cdot 10^6 \cdot mm^4$$

Panel length

$$a := l_w$$

$$a = 4 \cdot 10^3 \cdot mm$$

$$(5.99) \quad k_{\tau \bar{s}\bar{f}} := 9 \cdot \left(\frac{h_w}{a} \right)^2 \cdot \left(\frac{I_{st}}{t_w^3 \cdot h_w} \right)^{\frac{3}{4}}$$

$$k_{\tau \bar{s}\bar{f}} = 2.38$$

$$(5.99) \quad k_{\tau stmin} := \frac{2.1}{t_w} \cdot \left(\frac{I_{st}}{h_w} \right)^{\frac{1}{3}}$$

$$k_{\tau stmin} = 2.153$$

$$k_{\tau \bar{s}\bar{f}} := \text{if}(k_{\tau st} < k_{\tau stmin}, k_{\tau stmin}, k_{\tau \bar{s}\bar{f}})$$

$$k_{\tau \bar{s}\bar{f}} = 2.38$$

(5.97)

$$(5.98) \quad k_{\tau} := \text{if} \left[\frac{a}{h_w} > 1.00, 5.34 + 4.00 \cdot \left(\frac{h_w}{a} \right)^2, 4.00 + 5.34 \cdot \left(\frac{h_w}{a} \right)^2 \right]$$

$$k_{\tau} = 6.34$$

$$k_{\tau} := k_{\tau} + k_{\tau st}$$

$$k_{\tau} = 8.72$$

(5.96)

$$\lambda_{\bar{w}} := \frac{0.81}{\sqrt{k_{\tau}}} \cdot \frac{h_w}{t_w} \cdot \sqrt{\frac{f_{ow}}{E}}$$

$$\lambda_{\bar{w}} = 2.605$$

$$\lambda_{wto\bar{f}} := \lambda_{\bar{w}}$$

Sub panel

Length $a := \frac{l_w}{n_{st} + 1} \quad a = 1 \cdot 10^3 \cdot mm \quad \frac{a}{h_w} = 0.5$

(5.97 and 5.98) $k_\tau := \text{if} \left[\frac{a}{h_w} > 1.00, 5.34 + 4.00 \cdot \left(\frac{h_w}{a} \right)^2, 4.00 + 5.34 \cdot \left(\frac{h_w}{a} \right)^2 \right] \quad k_\tau = 25.36$

(5.96) $\lambda_{w\bar{w}} = \frac{0.81}{\sqrt{k_\tau}} \cdot \frac{h_w}{t_w} \cdot \sqrt{\frac{f_{ow}}{E}} \quad \lambda_{wsub} = \lambda_w \quad \lambda_{w\bar{w}} = 1.527$
 $\lambda_{wtot} = 2.605$

The larger of the slenderness parameter λ_{wtot} for the total panel and λ_{wsub} for the sub panels is used. If $\lambda_{wtot} > \lambda_{wsub}$ then the stiffeners are flexible else the stiffeners are rigid.

$\lambda_{w\bar{w}} = \text{if}(\lambda_{wtot} > \lambda_{wsub}, \lambda_{wtot}, \lambda_{wsub}) \quad \lambda_{w\bar{w}} = 2.605$

Table 5.12 $\rho_{\bar{v}} = \text{if} \left(\lambda_w > 0.949, \frac{1.32}{1.66 + \lambda_w}, \frac{0.48}{\lambda_w} \right) \quad \rho_{\bar{v}} = \text{if}(\rho_v > \eta, \eta, \rho_v) \quad \rho_{\bar{v}} = 0.31$

Table 5.12 $\rho_{\bar{v}} = \text{if}(\text{endpost} = 0, \text{if} \left(\rho_v > \frac{0.48}{\lambda_w}, \frac{0.48}{\lambda_w}, \rho_v \right), \rho_v) \quad \rho_{\bar{v}} = 0.31$

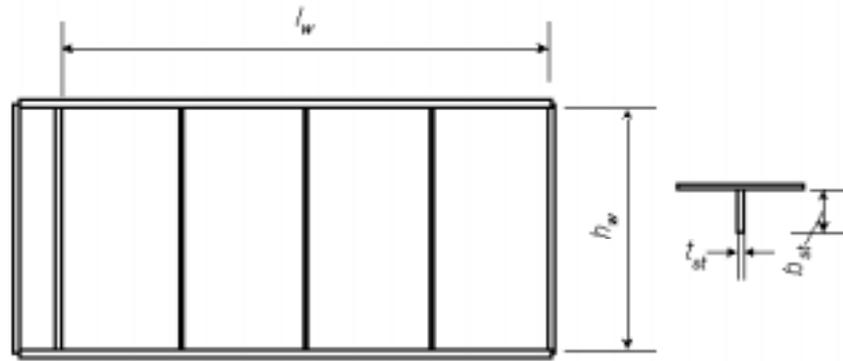
(5.95) $V_{wRd} := \rho_{\bar{v}} \cdot t_w \cdot h_w \cdot \frac{f_{ow}}{\gamma_{MI}} \quad V_{wRd} = 2.997 \cdot 10^3 \cdot kN$

Alternative 2 = transverse stiffeners

$V_{Rd2} := V_{wRd}$

Weight $Mass_2 := (h_w \cdot t_w \cdot l_w + n_{st} \cdot b_{st} \cdot t_{st} \cdot h_w) \cdot spv \quad Mass_2 = 314 \text{ kg}$

3) Transverse intermediate, rigid stiffeners



Number of transverse stiffeners

$$n_{st} := 3$$

endpost = 1

Web panel length

$$a := \frac{l_w}{n_{st} + 1} \quad a = 1 \cdot 10^3 \cdot \text{mm}$$

$$\frac{a}{h_w} = 0.5$$

$$(5.97) \quad k_\tau := \text{if} \left[\frac{a}{h_w} > 1.00, 5.34 + 4.00 \cdot \left(\frac{h_w}{a} \right)^2, 4.00 + 5.34 \cdot \left(\frac{h_w}{a} \right)^2 \right] \quad k_\tau = 25.36$$

$$(5.96) \quad \lambda_{\bar{w}} := \frac{0.81}{\sqrt{k_\tau}} \cdot \frac{h_w}{t_w} \cdot \sqrt{\frac{f_{ow}}{E}} \quad \lambda_{\bar{w}} = 1.527$$

$$\text{Table 5.12} \quad \rho_{\bar{v}} := \text{if} \left(\lambda_{\bar{w}} > 0.949, \frac{1.32}{1.66 + \lambda_{\bar{w}}}, \frac{0.48}{\lambda_{\bar{w}}} \right) \quad \rho_{\bar{v}} = 0.414$$

$$\text{Table 5.12} \quad \rho_{\bar{v}} := \text{if}(\rho_{\bar{v}} > \eta, \eta, \rho_{\bar{v}}) \quad \rho_{\bar{v}} = 0.414$$

$$(5.95) \quad V_{wRd} := \rho_{\bar{v}} \cdot f_{ow} \cdot h_w \cdot \frac{f_{ow}}{\gamma \cdot MI} \quad V_{wRd} = 4.01 \cdot 10^3 \cdot \text{kN}$$

Check rigidity of stiffener

$$t_{st} := 18 \cdot \text{mm}$$

$$b_{st} := 220 \cdot \text{mm}$$

$$\text{Figure 5.21} \quad A_{st} := t_{st} \cdot b_{st} + 30 \cdot t_w^2 \quad A_{st} = 1.071 \cdot 10^4 \cdot \text{mm}^2$$

$$\text{C. G.} \quad e_{st} := \frac{t_{st} \cdot b_{st}^2}{2 \cdot A_{st}} \quad e_{st} = 40.672 \cdot \text{mm}$$

$$\text{Second moment of area} \quad I_{st} := \frac{t_{st} \cdot b_{st}^3}{3} - A_{st} \cdot e_{st}^2 \quad I_{st} = 4.617 \cdot 10^7 \cdot \text{mm}^4$$

$$(5.104) \text{ or } (5.105) \quad I_{limit} := \text{if} \left(\frac{a}{h_w} < \sqrt{2}, 1.5 \cdot \frac{h_w^3 \cdot t_w^3}{a^2}, 0.75 \cdot h_w \cdot t_w^3 \right) \quad I_{limit} = 4.05 \cdot 10^7 \cdot \text{mm}^4$$

$$I_{st} > I_{limit} \quad \text{OK!}$$

Axial force in stiffener

$$N_{st} := V_{wRd} - 1.4 \cdot t_w^2 \cdot \sqrt{E \cdot f_{ow}} \cdot \frac{1}{\gamma \cdot MI}$$

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$$\sigma_{st} := \frac{N_{st}}{A_{st}} \quad \sigma_{st} = 241 \cdot \text{MPa} \quad \frac{f_{ow}}{\gamma \cdot MI} = 323 \cdot \text{MPa} \quad \sigma_{st} < f_{ow} \quad \text{OK!}$$

Alternative 3 = transverse intermediate, rigid stiffeners

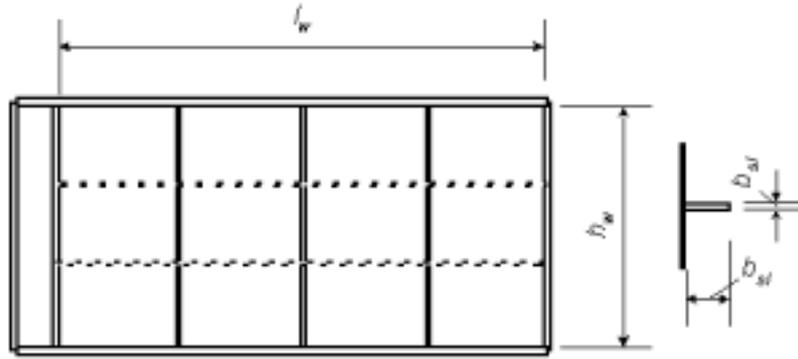
$$V_{Rd3} := V_{wRd}$$

Weight

$$Mass_3 := (h_w \cdot t_w \cdot l_w + n_{st} \cdot b_{st} \cdot t_{st} \cdot h_w) \cdot \text{spv}$$

$$Mass_3 = 345 \cdot \text{kg}$$

4) Rigid transverse stiffeners and longitudinal stiffeners



Number of longitudinal stiffeners

$$n_{sl} := 2$$

Longitudinal plate stiffener

$$t_{sl} := 15 \cdot \text{mm}$$

$$b_{sl} := 120 \cdot \text{mm}$$

$$\frac{b_{sl}}{t_{sl}} = 8$$

Number of rigid transverse stiffeners

$$n_{st} = 3$$

If "rigid end post" then $endpost = 1$ else $endpost = 0$

$$endpost := 1$$

Buckling of longitudinal stiffener

Area

$$A_{sl} := t_{sl} \cdot b_{sl} + 40 \cdot t_w^2$$

$$A_{sl} = 1.08 \cdot 10^4 \cdot \text{mm}^2$$

GC

$$e_{sl} := \frac{t_{sl} \cdot b_{sl}^2}{2 \cdot A_{sl}}$$

$$e_{sl} = 10 \cdot \text{mm}$$

Second moment of area

$$I_{sl} := \frac{t_{sl} \cdot b_{sl}^3}{3} - A_{sl} \cdot e_{sl}^2$$

$$I_{sl} = 7.56 \cdot 10^6 \cdot \text{mm}^4$$

Panel length

$$a := \frac{l_w}{n_{st} + 1}$$

$$a = 1 \cdot 10^3 \cdot \text{mm}$$

(5.99)

$$k_{\tau \bar{st}} = 9 \cdot \left(\frac{h_w}{a} \right)^2 \cdot \left(\frac{n_{sl} \cdot I_{sl}}{t_w^3 \cdot h_w} \right)^{\frac{3}{4}}$$

$$k_{\tau \bar{st}} = 65.916$$

(5.99)

$$k_{\tau \bar{stmin}} = \frac{2.1}{t_w} \cdot \left(\frac{n_{sl} \cdot I_{sl}}{h_w} \right)^{\frac{1}{3}}$$

$$k_{\tau \bar{stmin}} = 2.748$$

(5.99)

$$k_{\tau \bar{st}} = \text{if}(k_{\tau \bar{st}} < k_{\tau \bar{stmin}}, k_{\tau \bar{stmin}}, k_{\tau \bar{st}})$$

$$k_{\tau \bar{st}} = 65.916$$

(5.97)

$$k_{\tau} := 5.34 + 4.00 \cdot \left(\frac{h_w}{a} \right)^2 + k_{\tau \bar{st}}$$

$$k_{\tau} = 87.256$$

(5.96)

$$\lambda_{\bar{w}} = \frac{0.81}{\sqrt{k_{\tau}}} \cdot \frac{h_w}{t_w} \cdot \sqrt{\frac{f_{ow}}{E}}$$

$$\lambda_{\bar{w}} = 0.823$$

Whole panel

$$\lambda_{w \text{tot}} = \lambda_{\bar{w}}$$

$$\lambda_{w \text{tot}} = 0.823$$

Sub panel

Depth	$h_I := \frac{h_w}{3}$	$h_I = 667 \text{ mm}$
(5.98)	$k_\tau := 4.00 + 5.34 \cdot \left(\frac{h_I}{a}\right)^2$	$k_\tau = 6.373$
(5.96)	$\lambda_{\bar{w}} := \frac{0.81}{\sqrt{k_\tau}} \cdot \frac{h_I}{t_w} \cdot \sqrt{\frac{f_{ow}}{E}}$	$\lambda_{\bar{w}} = 0.823$
Sub-panel	$\lambda_{wsub} = \lambda_w$	$\lambda_{wsub} = 1.016$
		compare $\lambda_{wtot} = 0.823$

The larger of the slenderness parameter λ_{wtot} for the total panel and λ_{wsub} for the sub panels is used. If $\lambda_{wtot} > \lambda_{wsub}$ then the stiffeners are flexible else the stiffeners are rigid.

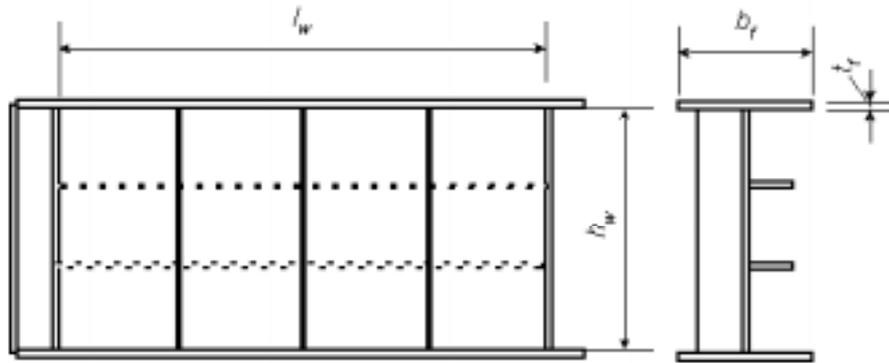
	$\lambda_{\bar{w}} := \text{if}(\lambda_{wtot} > \lambda_{wsub}, \lambda_{wtot}, \lambda_{wsub})$	$\lambda_{\bar{w}} = 1.016$
Table 5.12	$\rho_v := \text{if}\left(\lambda_w > 0.949, \frac{1.32}{1.66 + \lambda_w}, \frac{0.48}{\lambda_w}\right)$	$\rho_v = 0.493$
Table 5.12	$\rho_v := \text{if}(\rho_v > \eta_v, \eta_v, \rho_v)$	
Table 5.12	$\rho_v := \text{if}\left(\text{endpost} = 0, \text{if}\left(\rho_v > \frac{0.48}{\lambda_w}, \frac{0.48}{\lambda_w}, \rho_v\right), \rho_v\right)$	$\rho_v = 0.493$
(5.95)	$V_{wRd} := \rho_v \cdot t_w \cdot h_w \cdot \frac{f_{ow}}{\gamma_{MI}}$	$V_{wRd} = 4.78 \cdot 10^3 \text{ kN}$

Alternative 4 = transverse and longitudinal intermediate stiffeners

$$V_{Rd4} := V_{wRd}$$

Weight	$Mass_4 := (h_w \cdot t_w \cdot l_w + n_{st} \cdot b_{st} \cdot t_{st} \cdot h_w + n_{sl} \cdot t_{sl} \cdot b_{sl} \cdot l_w) \cdot \rho_{pv}$	$Mass_4 = 380 \text{ kg}$
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5) Shear resistance contribution of the flanges added to girder 4



The panel is at the end of the plate girder. Then the bending moment is neglected

Flange thickness and width

$$t_f := 50 \cdot \text{mm} \quad b_f := 750 \cdot \text{mm}$$

Yield strength of flange plate

$$f_{of} := 355 \cdot \text{MPa}$$

Design shear force

$$V_{Ed} := 6000 \cdot \text{kN}$$

Design bending moment

$$M_{Ed} := V_{Ed} \cdot l_w$$

$$M_{Ed} = 2.4 \cdot 10^4 \cdot \text{kN} \cdot \text{m}$$

$$(5.101) \quad M_{fRd} := b_f t_f (h_w + t_f) \cdot \frac{f_{of}}{\gamma} \quad \frac{M_{Ed}}{M_{fRd}} = 0.967 \quad M_{fRd} = 2.481 \cdot 10^4 \cdot \text{kN} \cdot \text{m}$$

$$(5.101) \quad c := \left(0.08 + \frac{4.4 \cdot b_f t_f^2 \cdot f_{of}}{t_w \cdot h_w^2 \cdot f_{ow}} \right) \cdot a \quad a = 1 \cdot 10^3 \cdot \text{mm}$$

$$c = 217.5 \cdot \text{mm}$$

$$(5.101) \quad V_{fRd} := \text{if} \left[M_{Ed} < M_{fRd}, \frac{b_f t_f^2 \cdot f_{of}}{c \cdot \gamma} \cdot \left[1 - \left(\frac{M_{Ed}}{M_{fRd}} \right)^2 \right], 0 \right] \quad V_{fRd} = 178.626 \cdot \text{kN}$$

$$\text{Sum} \quad V_{Rd5} := V_{wRd} + V_{fRd}$$

Example 5 = inclusive shear resistance contribution of the flanges

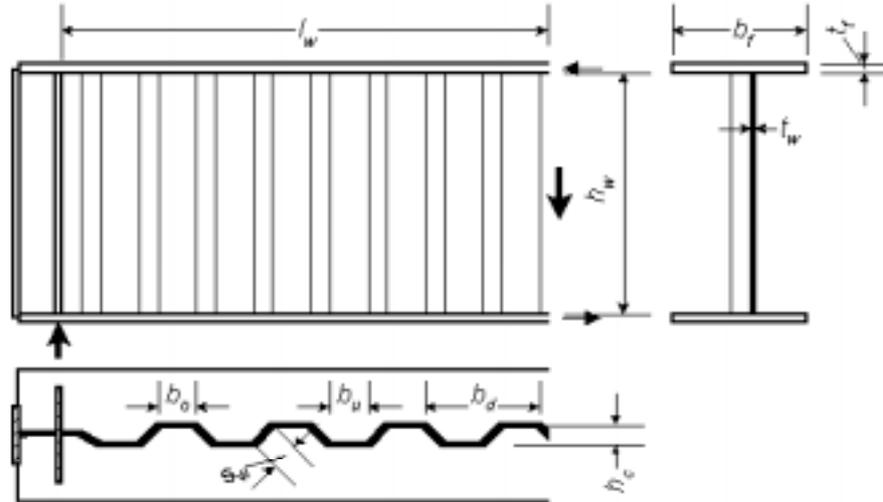
$$V_{Rd5} = 4.955 \cdot 10^3 \cdot \text{kN}$$

Weight

$$Mass_5 := (h_w \cdot t_w \cdot l_w + n_{st} \cdot b_{st} \cdot t_{st} \cdot h_w + n_{sl} \cdot t_{sl} \cdot b_{sl} \cdot l_w) \cdot \text{spv}$$

$$Mass_5 = 380 \cdot \text{kg}$$

6) Corrugated web



Web depth	$h_w := 2000 \cdot \text{mm}$	$\text{MPa} := 1000000 \cdot \text{Pa}$
Web thickness	$t_w := 12 \cdot \text{mm}$	$\text{kN} := 1000 \cdot \text{newton}$
Total length of web panel	$l_w := 4000 \cdot \text{mm}$	
0,2 proof strength of web plate material	$f_{ow} := 355 \cdot \text{MPa}$	
Ultimate strength of web plate material	$f_{uw} := 470 \cdot \text{MPa}$	
Elastic modulus	$E := 70000 \cdot \text{MPa}$	

Trapezoidal web:	$b_o := 140 \cdot \text{mm}$	$b_u := 140 \cdot \text{mm}$
	$b_d := 400 \cdot \text{mm}$	$h_c := 100 \cdot \text{mm}$

$$s_w := \sqrt{\left[(b_d - b_o - b_u) \cdot 0.5 \right]^2 + h_c^2} \quad s_w = 116.619 \cdot \text{mm}$$

Partial coefficient	$\gamma_{M1} = 1.1$
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Table 5.12	$\eta := 0.4 + 0.2 \cdot \frac{f_{uw}}{f_{ow}}$	$\eta = 0.665$
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Local buckling of b_o , b_u and b_d

Max width	$b_m := \text{if}(b_o < b_u, b_u, b_o)$	$b_m = 140 \cdot \text{mm}$
	$b_m := \text{if}(b_m > s_w, b_m, s_w)$	$b_m = 140 \cdot \text{mm}$

$$(5.96) \quad \lambda_w = 0.35 \cdot \frac{b_m}{t_w} \cdot \sqrt{\frac{f_{ow}}{E}} \quad \lambda_w = 0.291$$

Table 5.12		
Non-rigid end post	$\rho_v := \text{if}\left(\lambda_w < \frac{0.48}{\eta}, \eta, \frac{0.48}{\lambda_w}\right)$	$\rho_v = 0.665$

$$(5.117) \quad V_{wRd} := 0.7 \cdot \rho_v \cdot f_w \cdot h_w \cdot \frac{f_{ow}}{\gamma_{M1}} \quad V_{wRd} = 3.604 \cdot 10^3 \cdot \text{kN}$$

Trapezoidal web, width b_d

Area $A := b_o \cdot t_w + b_u \cdot t_w + 2 \cdot s_w \cdot t_w$ $A = 6.159 \cdot 10^3 \cdot \text{mm}^2$

Gravity centre $e_{gc} := \frac{b_o \cdot t_w \cdot h_c + 2 \cdot s_w \cdot t_w \cdot 0.5 \cdot h_c}{A}$ $e_{gc} = 50 \cdot \text{mm}$

Second moment of area $I_x := \left(b_o \cdot t_w \cdot h_c^2 + 2 \cdot s_w \cdot t_w \cdot \frac{h_c^2}{3} - A \cdot e_{gc}^2 \right) \cdot \frac{1}{b_d}$ $I_x = 2.683 \cdot 10^4 \cdot \text{mm}^3$

(5.122) $I_z := \frac{b_d}{b_u + b_o + 2 \cdot s_w} \cdot \frac{t_w^3}{10.9}$ $I_z = 123.554 \cdot \text{mm}^3$

(5.121) $V_{o.cr} := \frac{60 \cdot E}{h_w} \cdot \left(I_z \cdot I_x^3 \right)^{\frac{1}{4}}$ $V_{o.cr} = 1.468 \cdot 10^4 \cdot \text{kN}$

(5.120) $\lambda_{ow} := \sqrt{\frac{h_w \cdot t_w \cdot f_{ow}}{V_{o.cr}}}$ $\lambda_{ow} = 0.762$
 $0.7 \cdot \rho_v = 0.465$

(5.119) $\chi_{\bar{o}} := \frac{0.60}{0.8 + \lambda_{ow}^2}$ $\chi_o := \text{if}(\chi_o > 0.7 \cdot \rho_v, 0.7 \cdot \rho_v, \chi_{\bar{o}})$ $\chi_{\bar{o}} = 0.435$

(5.118) $V_{o.Rd} := \chi_{\bar{o}} \cdot b_w \cdot t_w \cdot \frac{f_{ow}}{\gamma_{MI}}$ $V_{o.Rd} = 3.366 \cdot 10^3 \cdot \text{kN}$

Min $V_{Rd_6} := \text{if}(V_{wRd} > V_{o.Rd}, V_{o.Rd}, V_{wRd})$ $V_{Rd_6} = 3.366 \cdot 10^3 \cdot \text{kN}$

Weight $Mass_6 := \left[t_w \cdot l_w \cdot h_w \cdot \frac{(b_u + b_o + 2 \cdot s_w)}{b_d} \right] \cdot \text{spv}$ $Mass_6 = 296 \text{ kg}$

Summary

	V_{Rd_i}	Increase in resistance	$\frac{Mass_i}{Mass_1} =$	Weight / resistance $\frac{Mass_i \cdot 1}{Mass_1 \cdot f_i} =$
$i =$	$\frac{1000 \cdot kN}{f_i} =$	$f_i =$		
1) No intermediate stiffeners $t_{wI_5} = 15 \cdot mm$	1	2.711	1	1
2) Transverse flexible stiffeners	2	2.997	1.106	0.986
3) Transverse rigid stiffeners	3	4.01	1.479	0.81
4) Transverse rigid + longitudinal stiffeners	4	4.777	1.762	0.748
5) Transverse rigid + longitudinal stiffeners + contribution of flanges	5	4.955	1.828	0.721
6) Trapezoidal web $t_w = 12 \cdot mm$	6	3.366	1.242	0.827

"No buckling" $V_{0.Rd} := \eta \cdot h_w \cdot t_{wI_5} \cdot \frac{f_{ow}}{\gamma \cdot M1}$ $V_{0.Rd} = 6.436 \cdot 1000 \cdot kN$

Comments

The second column gives the increase in shear resistance compared to girder 1 when adding stiffeners. By adding both transversal and horizontal stiffeners (5) the resistance can be almost doubled.

The last column, "weight per resistance" show that stiffeners give lighter girders, but the comparison does not pay regard to the cost for welding of the stiffeners.

The contribution of the flanges (girder 5) increase the resistance with 3.7% compared to girder 4

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