

Key: International Hardener alloys registered by the EAA compared to EN 575

June 2006

International registration record "Aluminium hardeners" (Grey Sheet)			EN 575:1995	
Designation		new Int. color code system	color code	Chemical symbol
registered	alternate			
H2001	10% Ca	Red / White	orange / white	EN AM-AI Ca10 (A)
H2148	50% Cu	Yellow	orange (3 stripes)	EN AM-AI Cu50 (A)
H2149	50% Cu	Yellow	orange (3 stripes)	EN AM-AI Cu50 (B)
H2209	10% Ti	Red	red / black	EN AM-AI Ti10 (B)
H2320	20% Si	Black / White	white	EN AM-AI Si20 (A)
H2321	20% Si	Black / White	white	EN AM-AI Si20 (B)
H2410	10% Mn	Purple	brown / white	EN AM-AI Mn10 (A)
H2411	10% Mn	Purple	brown / white	EN AM-AI Mn10 (B)
H2607	5% Zr	Dark Blue	dark blue	EN AM-AI Zr5 (A)
H2610	10% V	Black / Orange	black	EN AM-AI V10 (A)
H2612	10% Zr	Dark Blue	dark blue (3 stripes)	EN AM-AI Zr10 (B)
H2810	10% Fe	Black	black / brown	EN AM-AI Fe10 (A)
H2811	10% Fe	Black	black / brown	EN AM-AI Fe10 (B)
H2845	45% Fe	Black	black (2 stripes) / orange	EN AM-AI Fe45 (A)
H2918	10% Cr	Orange	purple	EN AM-AI Cr10 (A)
H2919	20% Cr	Orange	purple (2 stripes)	EN AM-AI Cr20 (A)
H2921	20% Cr	Orange	purple (2 stripes)	EN AM-AI Cr20 (B)